



TILE CLAD II HI-BUILD PRIMER

UHF Series (Part A)

UZF V118 (Part B)

DESCRIPTION	SYSTEM RECOMMENDATION																																											
<p>Tile Clad II Hi-build Primer is a polyamide cured high build catalyzed epoxy primer with lead free rust inhibitive pigmentation that provides excellent corrosion resistance.</p>	<p><u>Iron and Steel (Epoxy Topcoat):</u> Topcoat within 90 days</p> <table border="0"> <tr> <td>Tile Clad II Primer</td> <td>1 Coat</td> <td>100 Microns DFT</td> </tr> <tr> <td>Tile Clad II Epoxy or</td> <td>2 Coats</td> <td>100 Microns DFT per coat</td> </tr> <tr> <td>Heavy Duty Epoxy or</td> <td>2 Coats</td> <td>150 Microns DFT per coat</td> </tr> <tr> <td>Hi-Solids Catalyzed Epoxy or</td> <td>2 Coats</td> <td>150 Microns DFT per coat</td> </tr> <tr> <td>Hi-Mil Sher-Tar Epoxy</td> <td>2 Coats</td> <td>400 Microns DFT per coat</td> </tr> </table>	Tile Clad II Primer	1 Coat	100 Microns DFT	Tile Clad II Epoxy or	2 Coats	100 Microns DFT per coat	Heavy Duty Epoxy or	2 Coats	150 Microns DFT per coat	Hi-Solids Catalyzed Epoxy or	2 Coats	150 Microns DFT per coat	Hi-Mil Sher-Tar Epoxy	2 Coats	400 Microns DFT per coat																												
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<p><u>Surface Preparation:</u> Surface must be dry, clean and in sound condition. Remove oil, dust, dirt, millscale or other foreign substance to ensure good adhesion. Minimum surface preparation methods to be followed for (1) Iron and Steel – SSPC-SP3 "St 3".</p> <p><u>Application Methods:</u></p> <table border="0"> <tr> <td>Conventional Spray:</td> <td>Reduce 12% with epoxy reducer</td> </tr> <tr> <td>Airless Spray:</td> <td>Reduce as required for suitable spray</td> </tr> <tr> <td>Brush/Roller:</td> <td>Reduction not recommended</td> </tr> </table>	Conventional Spray:	Reduce 12% with epoxy reducer	Airless Spray:	Reduce as required for suitable spray	Brush/Roller:	Reduction not recommended	<p>Do not apply the material beyond recommended pot life. Do not mix previously catalyzed material with new. Excessive reduction of material can affect the film build, appearance, and adhesion. Any further specific technical information can be obtained from SWSA if you email ask@sherwinwilliams.ae</p> <p><u>SAFETY PRECAUTIONS</u></p> <p>Apply under well-ventilated conditions. Do not breathe or inhale mist. When spraying, wear air mask. Avoid skin contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be flushed with water and medical attention sought immediately.</p>																																					
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