



# HI-BUILD CHLORINATED PRIMER

QHF - N844

DESCRIPTION	SYSTEM RECOMMENDATION																								
<p>An economical anticorrosive chlorinated rubber based primer for interior/exterior protection of metal substrates. It provides good chemical and moisture resistance with superior adhesion to various metal substrates.</p>	<p><b>Iron and Steel:</b></p> <table border="0"> <tr> <td>Hi-Build Chlorinated Primer</td> <td>1 Coat</td> <td>75 Microns DFT</td> </tr> <tr> <td>Industrial Lacquer Putty</td> <td>1 Coat</td> <td>150 Microns DFT</td> </tr> <tr> <td>Recommended Topcoats</td> <td>2 Coats</td> <td>As Recommended</td> </tr> </table>	Hi-Build Chlorinated Primer	1 Coat	75 Microns DFT	Industrial Lacquer Putty	1 Coat	150 Microns DFT	Recommended Topcoats	2 Coats	As Recommended															
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<p>For use over prepared steel, iron, aluminum, galvanized metal, paper plant, and laundries.</p>	<p><b>Topcoats Recommended:</b></p> <ul style="list-style-type: none"> <li>• Hi-Build Chlorinated Rubber Enamel</li> <li>• Sheracryl Acrylic Enamel (Gloss, Semigloss, Flat, Clear)</li> <li>• Alkyd Enamels (Gloss, Semigloss, Flat)</li> <li>• Hi-Build Aliphatic Polyurethane</li> <li>• Epoxy</li> </ul>																								
CHARACTERISTICS	<p>*For further information on recommended products please refer to Sherwin Williams Saudi Arabia Painting &amp; Coatings System Guide.</p> <p>**For further information on surface preparation methods and application procedures please refer to Sherwin Williams Saudi Arabia Surface Preparation bulletin.</p>																								
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<p><b>Surface Preparation:</b> Surface must be dry, clean and in sound condition. Remove oil, dust, dirt, millscale or other foreign substance to ensure good adhesion. Minimum surface preparation methods to be followed for (1) Iron and Steel – SSPC-SP2 or SP3 (2) Aluminum and Galvanizing – SSPC-SP1. Allow weathering of new galvanized steel for six months prior to coating.</p>	<p>Excessive reduction of material can affect the film build, appearance, and adhesion. Any further specific technical information can be obtained from SWSA if you email <a href="mailto:ask@sherwinwilliams.ae">ask@sherwinwilliams.ae</a></p>																								
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	<p>Spray under well-ventilated conditions. Do not breathe or inhale mist. When spraying, wear air mask. Avoid skin contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be flushed with water and medical attention sought immediately.</p>																								