



THERMOSETTING ACRYLIC ENAMEL

IKF – Series

DESCRIPTION	SYSTEM RECOMMENDATION																								
<p>A self cross linking acrylic thermosetting coating designed for domestic appliances made from iron, steel, etc., suitable for baking. It provides good flexibility, chemical, stain and water resistance.</p>	<p>Iron, Steel:</p> <table border="0"> <tr> <td>Thermosetting Acrylic Enamel</td> <td>1 Coat</td> <td>50 Microns DFT</td> </tr> </table> <p>Aluminum:</p> <table border="0"> <tr> <td>Chrome Phosphate Treatment*</td> <td>1 Coat</td> <td>05 Microns DFT</td> </tr> <tr> <td>Thermosetting Acrylic Enamel</td> <td>1 Coat</td> <td>50 Microns DFT</td> </tr> </table>	Thermosetting Acrylic Enamel	1 Coat	50 Microns DFT	Chrome Phosphate Treatment*	1 Coat	05 Microns DFT	Thermosetting Acrylic Enamel	1 Coat	50 Microns DFT															
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RECOMMENDED USES	<p>Previously Painted Surfaces: Surfaces should be free from all foreign material. Old paint films must be brush blasted or scuff sanded prior to coating. Unknown old paint surface should be tested for lifting or peeling. If it does, clean to sound substrate and treat as new surface.</p> <p>*Refer to Surface Preparation Bulletin for further details.</p>																								
<p>Finishing appliances made from galvanized metal such as refrigerators, heating range, washing machines and drums.</p>																									
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<p>Surface Preparation: Degrease the metal surface with suitable cleaner to remove millscalls, rust, oil and other contamination.</p>	<p>Avoid storage of coating containers in direct sunlight. Any further specific technical information can be obtained from SWSA if you email ask@sherwinwilliams.ae</p>																								
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	<p>Coat under well-ventilated conditions. Do not breathe or inhale mist. When spraying, wear air mask. Avoid skin contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be flushed with water and medical attention sought immediately.</p>																								