



HAMMERTONE FINISH

ILF – Series

DESCRIPTION	SYSTEM RECOMMENDATION						
<p>Premium quality modified alkyd high gloss finish designed to provide a hammered finish that hides surface imperfections. It is fast drying, easy to spray and has excellent adhesion to various metal substrates.</p>	<p>Iron, Steel:</p> <table border="0"> <tr> <td>Hammertone Finish</td> <td>1 - 2 Coats</td> <td>30 Microns DFT per coat</td> </tr> </table>	Hammertone Finish	1 - 2 Coats	30 Microns DFT per coat			
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RECOMMENDED USES	<p>Aluminum, Galvanized Steel:</p> <table border="0"> <tr> <td>Wash Primer Green</td> <td>1 Coat</td> <td>07 Microns DFT</td> </tr> <tr> <td>Hammertone Finish</td> <td>1 - 2 Coats</td> <td>30 Microns DFT per coat</td> </tr> </table>	Wash Primer Green	1 Coat	07 Microns DFT	Hammertone Finish	1 - 2 Coats	30 Microns DFT per coat
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<p>For use over prepared substrate such as steel, aluminum, and galvanized iron.</p>	<p>Previously Painted Surfaces: Surfaces should be free from all foreign material. Old paint films must be brush blasted or scuff sanded prior to coating. Unknown old paint surface should be tested for lifting or peeling. If it does, clean to sound substrate and treat as new surface.</p>						
CHARACTERISTICS	<p>*For further information on recommended products please refer to Sherwin Williams Saudi Arabia Painting & Coatings System Guide.</p>						
<p>Color: Wide range of colors available Finish: High Gloss Volume Solid: 44% ± 2% Specific Gravity: 0.96 KGs / ltr Recommended DFT: 30 Microns Spreading Rate@DFT: 14.66 m² / ltr or 55.51 m² / US gallon Flash Point: 40 °C Drying Schedule: @ 25 °C/R.H.50 Dry to Touch: 10 - 15 Minutes To Handle: 30 - 45 Minutes To Recoat: 1 Hour Shelf Life: 18 months, unopened at 25 °C Reducer/Clean Up: Thinner YTF – K002</p>	<p>**For further information on surface preparation methods and application procedures please refer to Sherwin Williams Saudi Arabia Surface Preparation bulletin.</p>						
APPLICATION PROCEDURES	SPECIAL TIPS						
<p>Surface Preparation: Surface must be dry, clean and in sound condition. Remove oil, dust, dirt, millscale or other foreign substance to ensure good adhesion. Minimum surface preparation methods to be followed for (1) Iron and Steel – SSPC-SP2 or SP3 (2) Aluminum and Galvanizing – SSPC-SP1. Allow weathering of new galvanized steel for six months prior to coating.</p>	<p>Excessive reduction of material can affect the film build, appearance, and adhesion. Any further specific technical information can be obtained from SWSA if you email ask@sherwinwilliams.ae</p>						
<p>Application Methods:</p> <table border="0"> <tr> <td>Conventional Spray:</td> <td>Reduce up to 5% with industrial thinner</td> </tr> <tr> <td>Airless Spray:</td> <td>Reduced as required for suitable spray</td> </tr> </table>	Conventional Spray:	Reduce up to 5% with industrial thinner	Airless Spray:	Reduced as required for suitable spray	SAFETY PRECAUTIONS		
Conventional Spray:	Reduce up to 5% with industrial thinner						
Airless Spray:	Reduced as required for suitable spray						
	<p>Spray under well-ventilated conditions. Do not breathe or inhale mist. When spraying, wear air mask. Avoid skin contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be flushed with water and medical attention sought immediately.</p>						