



# ANTIQUE CRACKLE FINISH

WAF – W878

DESCRIPTION	SYSTEM RECOMMENDATION																																			
<p>A multi-pattern finish coating based on quality lacquers to achieve antique and leather look finish. Antique crackle finish is specially recommended for novelties. Various patterns can be achieved by varying film thickness and spray techniques.</p>	<p><b>Wood Furniture/Natural Wood/Fiberboard/Plywood:</b></p> <table border="0"> <tr> <td>Lacquer Sanding Sealer</td> <td>1 Coat</td> <td>25 Microns DFT</td> </tr> <tr> <td>Industrial Lacquer Color</td> <td>1 Coat</td> <td>25 Microns DFT</td> </tr> <tr> <td>Antique Crackle Finish</td> <td>1 Coat</td> <td>25 Microns DFT</td> </tr> </table>	Lacquer Sanding Sealer	1 Coat	25 Microns DFT	Industrial Lacquer Color	1 Coat	25 Microns DFT	Antique Crackle Finish	1 Coat	25 Microns DFT																										
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RECOMMENDED USES																																				
<p>For use over prepared steel, aluminum, galvanized metal, plastered wall, plywood, fiberboard and natural wood substrate such as (1) Softwood – Pine, Cedar, Redwood (2) Hardwood - Oak, Maple, Birch, Walnut, Mahogany, and Gum</p>	<p><b>Iron and Steel:</b></p> <table border="0"> <tr> <td>Lacquer Primer Surfacer</td> <td>1 Coat</td> <td>25 Microns DFT</td> </tr> <tr> <td>Industrial Lacquer Color</td> <td>1 Coat</td> <td>25 Microns DFT</td> </tr> <tr> <td>Antique Crackle Finish</td> <td>1 Coat</td> <td>25 Microns DFT</td> </tr> </table>	Lacquer Primer Surfacer	1 Coat	25 Microns DFT	Industrial Lacquer Color	1 Coat	25 Microns DFT	Antique Crackle Finish	1 Coat	25 Microns DFT																										
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<p><b>Surface Preparation:</b> Surface must be dry, clean and in sound condition. Remove oil, dust, dirt, millscale or other foreign substance to ensure good adhesion. Minimum surface preparation methods to be followed for (1) Iron and Steel – SSPC-SP2 or SP3 (2) Aluminum and Galvanizing – SSPC-SP1. Allow weathering of new galvanized steel for six months prior to coating. (3) Plaster should be cured, dry and clean. (4) Wood - Sand the surface with suitable grit sand paper and remove all the dust with a tack cloth or blast of clean air. If any dirt or grease remains prior to finishing it must be removed by solvent wiping.</p> <p><b>Application Methods:</b></p> <table border="0"> <tr> <td><b>Conventional Spray:</b></td> <td>Reduce 10% with lacquer thinner</td> </tr> <tr> <td><b>Airless Spray:</b></td> <td>Reduce 10% with lacquer thinner</td> </tr> <tr> <td><b>Brush/Roller:</b></td> <td>Reduction not recommended</td> </tr> </table>	<b>Conventional Spray:</b>	Reduce 10% with lacquer thinner	<b>Airless Spray:</b>	Reduce 10% with lacquer thinner	<b>Brush/Roller:</b>	Reduction not recommended	<p>Excessive reduction of material can affect the film build, appearance, and adhesion. Any further specific technical information can be obtained from SWSA if you email <a href="mailto:ask@sherwinwilliams.ae">ask@sherwinwilliams.ae</a></p> <p><b>SAFETY PRECAUTIONS</b></p> <p>Spray under well-ventilated conditions. Do not breathe or inhale mist. When spraying, wear air mask. Avoid skin contact. Spillage on skin should immediately be removed with suitable cleanser, soap and water. Eyes should be flushed with water and medical attention sought immediately.</p>																													
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